

BLANK PAGE

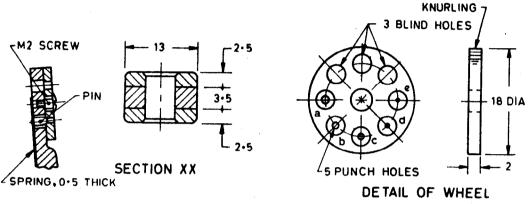




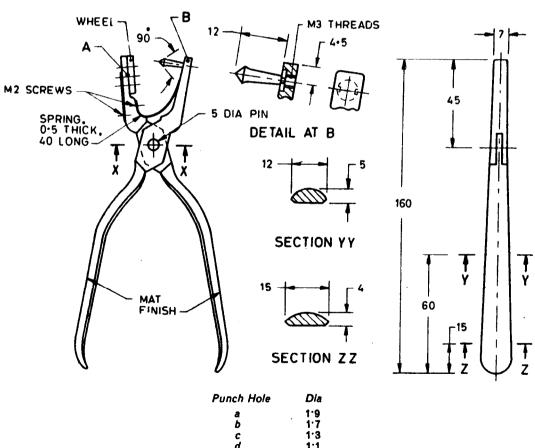
Indian Standard

SPECIFICATION FOR PUNCH, RUBBER DAM, DENTAL

- 1. Scope Dimensions and other requirements for rubber dam punch used in dentistry.
- 2. Material Tool steel, Designation T80 of Schedule VI of IS: 1570-1961 'Schedules for wrought steels for general engineering purposes'.
- 2.1 Springs Alloy steel, Designation 55Si2Mn90 of Schedule IV of IS: 1570-1961.
- 3. Shape and Dimensions As shown in Fig. 1.



DETAIL AT A



All dimensions in millimetres. FIG. 1 PUNCH, RUBBER DAM, DENTAL

Adopted 30 December 1970

© March 1971, ISI



1S:5879-1970

3.1 Joint — Box joint conforming to 6 of IS: 3642-1966 'General requirements for surgical instruments'.

4. Workmanship and Finish

- 4.1 The two halves of the instrument shall move freely about the joint without any play and shall open fully. The movement shall be balanced.
- 4.2 Maximum opening by the throw of spring at the bulge of the handles shall be not more than 90 mm.
- 4.3 There shall be no sharp edges, and all the surfaces shall be finished smooth and polished except the outside surface of the handles which shall have mat finish.
- **4.4** The instrument shall be plated chromium over nickel and the plating shall conform to Service Grade No. 2 of IS: 1068-1968 'Specification for electroplated coatings of nickel and chromium on iron and steel (first revision)'.
- 5. Heat Treatment The instrument shall be uniformly hardened and tempered to 500 to 550 HV.
- Marking The instrument shall be legibly and indelibly marked with the manufacturer's name, initials or trade-mark, and the country of manufacture.
- 6.1 ISI Certification Marking Details available from the Indian Standards Institution.
- 7. Packing The instrument shall be coated with a thin film of solution containing corrosion inhibitors. Each instrument shall then be either put in a polyethylene bag or wrapped in wax paper and packed in suitable carton to avoid damage during transit and storage.